

SYNTHETIC STUDIES ON  $\beta$ -LACTAM ANTIBIOTICS. PART 11.<sup>1</sup>

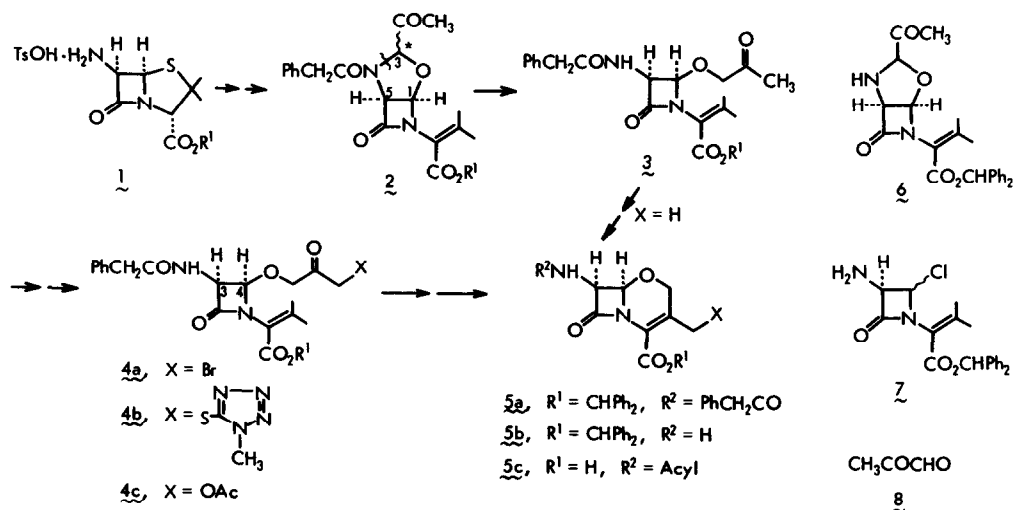
COMPLETELY STEREOCONTROLLED SYNTHESIS OF  $7\alpha$ -UNSUBSTITUTED 1-OXACEPHEMS FROM PENICILLINS

Mitsuru Yoshioka,\* Ikuo Kikkawa, Teruji Tsuji, Yasuhiro Nishitani, Sachio Mori, Kyo Okada, Masayuki Murakami, Fumihiko Matsubara, Masaaki Yamaguchi, and Wataru Nagata\*  
 Shionogi Research Laboratory, Shionogi & Co., Ltd., Fukushima-ku, Osaka 553, Japan

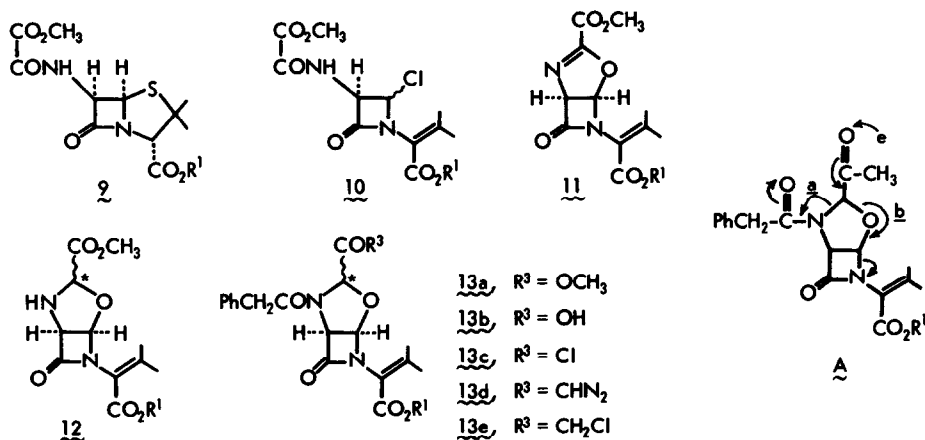
**Summary:** A *cis* intermediate 3 was obtained by novel reductive cleavage of 2, prepared from 1 in 6 steps including a new ester to ketone conversion. Regioselective bromination of 3 followed by substitution and known conversions gave 1-oxacepems 5.

Despite recent increasing interest in 1-oxacephem<sup>2</sup> antibiotics having much higher anti-bacterial activity than that of the 1-thia congeners, cephalosporins,<sup>1,3,4</sup> development of  $7\alpha$ -unsubstituted 1-oxacepems 5c as potent antibiotics has been hindered by the lack of a stereocontrolled synthesis of the 1-oxacephem nucleus which is not naturally occurring. All known total or partial syntheses of 1-oxacepems involve intra- or intermolecular etherification of 4-chloroazetidinones with concomitant or sole formation of undesired  $\alpha$ -oxa (*trans*-oxa) epimers.<sup>3-5</sup> Quite recently, a stereocontrolled synthetic route leading specifically to  $7\alpha$ -methoxy-1-oxacepems was reported from our laboratories.<sup>6</sup> We wish to report here the first stereocontrolled synthesis of  $7\alpha$ -unsubstituted 1-oxacepems 5c from 6-aminopenicillanates 1.

Our synthetic strategy consists of conversion of 6-aminopenicillanate 1 into acetyl-oxazolidine-azetidinone 2, its reductive cleavage to intrinsically *cis* acetyl ether 3 as a key reaction, and its functionalization at the terminal methyl to give versatile intermediates 4. Transformation of 3 and 4 to 1-oxacepems 5c can be done by applying known processes.<sup>1,3</sup>



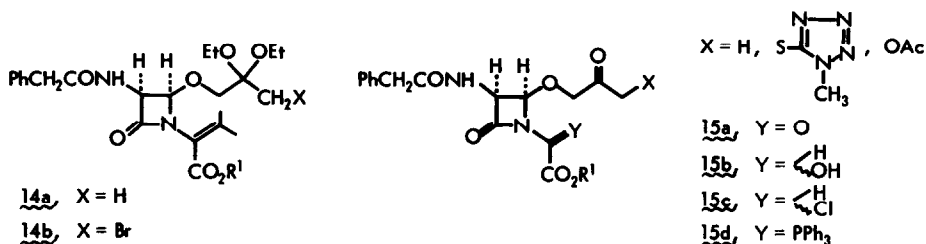
To obtain the compound 2, direct preparation of the acetyloxazolidine nucleus 6 was attempted unsuccessfully by reaction (N-methylmorpholine, THF, 0°C or -50°C; ZnCl<sub>2</sub> or AgBF<sub>4</sub>)<sup>7</sup> of 4-chloroazetidione 7<sup>3</sup> with aldehyde 8 (a complex mixture formed). This first difficulty in our synthesis was overcome by our finding that the desired compound 2 could be practically prepared by selective reduction of oxazoline 11 having a carbomethoxy group, which is less reactive than acetyl but still capable of activating the C=N bond, to oxazolidine 12 followed by conversion of carbomethoxy into acetyl. Thus, acylation (CH<sub>3</sub>O<sub>2</sub>CCOCl, NEt<sub>3</sub>, THF or CH<sub>2</sub>Cl<sub>2</sub>, 3°C or -8°C) of 1 (R<sup>1</sup> = CH<sub>2</sub>Ph; <sup>8a</sup> R<sup>1</sup> = CHPh<sub>2</sub> <sup>8b</sup>) to oxalyl amides 9, chlorination (Cl<sub>2</sub>, CH<sub>2</sub>Cl<sub>2</sub>, -20°C) to 4-chloroazetidiones 10, cyclization (ZnCl<sub>2</sub>, NEt<sub>3</sub>, THF) to oxazolines 11, and selective reduction [Al amalgam, THF-H<sub>2</sub>O (5-10%), 20-40°C (exothermic)] gave the carbomethoxy-oxazolidines 12<sup>9</sup> (R<sup>1</sup> = CH<sub>2</sub>Ph, mp 114-116°C, 51%; R<sup>1</sup> = CHPh<sub>2</sub>, mp 128.5-130.5°C, 54% overall yield from 1) as crystals. Purification of intermediates 9-11 was not necessary. Phenyl-acetylation (C<sub>6</sub>H<sub>5</sub>CH<sub>2</sub>COCl, pyridine, toluene, 0°C) of 12 gave amides 13a, which without purification were converted into the acetyloxazolidines 2<sup>9,10</sup> (R<sup>1</sup> = CH<sub>2</sub>Ph, <sup>11</sup> 72%; R<sup>1</sup> = CHPh<sub>2</sub>, mp 122.5-123.5°C, 59% overall yield from 12) by conventional five-step process [NaOH, aq acetone, 0°C; (COCl)<sub>2</sub>, DMF, C<sub>6</sub>H<sub>6</sub>; CH<sub>2</sub>N<sub>2</sub>, CH<sub>2</sub>Cl<sub>2</sub>, 0°C; HCl, Et<sub>2</sub>O; Zn, AcOH] via 13b-13e.<sup>9</sup> In an alternative, much improved one-step process,<sup>12</sup> the esters 13a were treated with methylmagnesium bromide or iodide and triethylamine in toluene-Et<sub>2</sub>O at -35°C to give the ketones 2 (R<sup>1</sup> = CH<sub>2</sub>Ph, 59%; R<sup>1</sup> = CHPh<sub>2</sub>, 70% overall yield from 12). Significantly, this Grignard reaction in the presence of the amine could achieve not only the direct ester-to-ketone conversion, but also highly selective conversion of the methoxycarbonyl group into acetyl despite the presence of the butenoic ester and the reactive β-lactam ring.



The critical step in this synthetic route is conversion of the acetyloxazolidines 2 thus prepared into the acetyloxy compounds 3 by reductive cleavage, since, to our knowledge, the reaction of this type has not been reported in the literature. There would be two possible paths, a and b, as shown in formula A, and the key is to increase the selectivity of path a and to prevent further reduction of the desired product 3. The best conditions found after extensive study are slow addition of an ethereal solution of HCl to a mixture of 2, an excess of activated zinc, t-BuOH, and C<sub>6</sub>H<sub>6</sub> or CH<sub>2</sub>Cl<sub>2</sub><sup>13</sup> until over-reduction by-products become

noticeable on TLC. It is essential to stop the reaction before the substrate 2 is consumed. After simple chromatography ( $C_6H_6$ -AcOEt, silica gel), there were isolated the known cis-acetyl ethers 3 ( $R^1 = CH_2Ph$ , <sup>14</sup> 40-50%;  $R^1 = CHPh_2$ , <sup>3</sup> 48-51%) and the unchanged starting materials ( $R^1 = CH_2Ph$  11-25%;  $R^1 = CHPh_2$ , 38-45%).

Completely regioselective bromination of ketones 3 at the terminal methyl was achieved by reaction with  $CuBr_2^{15}/HC(OEt)_3/EtOH/40-60^\circ C$  to give  $\alpha$ -bromo ketals 14b, which were subsequently hydrolyzed with  $HClO_4/aq$  acetone/ $50^\circ C$  to bromo ketones 4a <sup>16</sup> in good yields. Intermediacy of ketals 14a in this bromination is apparent from their isolation in an early stage and will favor the terminal bromination. <sup>17</sup> The reactive bromides 4a can undergo facile nucleophilic substitution as exemplified by conversion [1-methyl-1H-tetrazole-5-thiol, triethylamine,  $0^\circ C$ , aq acetone; <sup>18</sup> AcONa, DMF; chromatography ( $C_6H_6$ -AcOEt, silica gel)] into tetrazolthio compound 4b ( $R^1 = CH_2Ph$ , <sup>14</sup> 53% overall yield from 3) and acetates 4c ( $R^1 = CH_2Ph$ , <sup>14</sup> 45%;  $R^1 = CHPh_2$ , <sup>1</sup> 39% overall yield from 3).



The ethers 3, 4b, and 4c synthesized above were easily converted into various 1-oxacephem antibiotics 5c according to the general method reported from our laboratories <sup>1,3,6</sup> consisting of ozonolysis (15a), reduction (15b), chlorination (15c), reaction with triphenylphosphine (15d), intramolecular Wittig reaction (5a), side-chain cleavage (5b), and acylation with useful side-chain components.

The present route provides the first, practical, stereocontrolled synthesis of  $7\alpha$ -unsubstituted 1-oxacephem antibiotics 5c. Antibacterial activity of some of 5c, superior to that of the 1-thia congeners, has been reported. <sup>19</sup>

#### References and Notes

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- (2) The trivial name of 1-oxacephem(s) is used for 1-oxa-1-dethiacephalosporin(s); see ref 1.
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- (6) S. Uyeo, I. Kikkawa, Y. Hamashima, H. Ona, Y. Nishitani, K. Okada, T. Kubota, K. Ishikura, Y. Ide, K. Nakano, and W. Nagata, J. Am. Chem. Soc. **101**, 4403 (1979).
- (7) Under similar conditions trichloroacetaldehyde reacted with 7 to give the trichloroacetyloxazolidine nucleus ( $\text{CCl}_3$  instead of  $\text{CH}_3$  in 6) in 48% yield.
- (8) (a) E. G. Brain, I. McMillan, J. H. C. Nayler, R. Southgate, and P. Tolliday, J. Chem. Soc., Perkin Trans. I 562, 1975; (b) M. Murakami, I. Isaka, and T. Kashiwagi, Japan. Patent 7,126,501 (1971); Chem. Abstr. **76**, 3848n (1972).
- (9) The stereochemistry at the asterisked carbon was not determined. Each of these compounds was obtained as a single epimer.
- (10) Compounds 2 can be used for the next step without purification. Shown are isolated yields of materials purified by chromatography ( $\text{C}_6\text{H}_6$ -AcOEt, silica gel).
- (11) Obtained as foams: IR ( $\text{CHCl}_3$ ) 1785, 1727, 1703, 1670  $\text{cm}^{-1}$ ;  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.85 and 2.18 (each s, 3 H, propylidene methyl), 2.28 (s, 3 H, acetyl), 3.92 (s, 2 H, N-side chain methylene), 5.15 and 6.03 (each d, 1 H,  $\underline{J} = 4$  Hz,  $\text{C}_1$  and  $\text{C}_5$  H), 5.23 (ABq, 2 H,  $\underline{J} = 14$ , 13 Hz, benzyl ester methylene), 6.15 (s, 1 H,  $\text{C}_3$  H), 7.38 and 7.42 (each s, 5 H, phenyl).
- (12) This Grignard process can be generally applied to conversion of esters to ketones: I. Kikkawa and T. Yorifugi, to be published.
- (13) The benzene or dichloromethane was added to dissolve the substrate. Aluminum amalgam/ $\text{CF}_3\text{CO}_2\text{H}/\text{t-BuOH}$  also was effective, though yields of 3 were slightly lower.
- (14) Authentic samples of these benzyl esters were prepared from the corresponding diphenylmethyl esters<sup>1,3</sup> by deblocking ( $\text{CF}_3\text{COOH}$ -anisole,  $\text{CH}_2\text{Cl}_2$ ,  $0^\circ\text{C}$ ) followed by reesterification ( $\text{PhCH}_2\text{Br-NEt}_3$ , acetone).
- (15) L. C. King, G. K. Ostrum, J. Org. Chem. **29**, 3459 (1964).
- (16) Spectral data of 4a,  $\text{R}^1 = \text{CH}_2\text{Ph}$ : IR ( $\text{CHCl}_3$ ) 1780, 1730, 1685  $\text{cm}^{-1}$ ;  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.98 and 2.25 (each s, 3 H, propylidene methyl), 3.62, 3.68, and 4.12 (each s, 3 H, phenyl-acetyl and bromoacetyl methylenes), 5.1-5.5 (m, 4 H, benzyl ester methylene,  $\text{C}_3$  H, and  $\text{C}_4$  H), 6.73 (d, 1 H,  $\underline{J} = 7$  Hz, amide H), 7.4 (two s, 10 H, phenyl);  $\text{R}^1 = \text{CHPh}_2$ : IR ( $\text{CHCl}_3$ ) 1780, 1730, 1690  $\text{cm}^{-1}$ ;  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.97 and 2.25 (each s, 3 H, propylidene methyl), 3.60 (s, 4 H) and 4.02 (s, 2 H) (phenylacetyl and bromoacetyl methylenes), 5.12 (d, 1 H,  $\underline{J} = 4$  Hz,  $\text{C}_4$  H), 5.30 (dd, 1 H,  $\underline{J} = 8$ , 4 Hz,  $\text{C}_3$  H), 6.72 (d, 1 H,  $\underline{J} = 8$  Hz, amide H), 6.97 (s, 1 H, diphenylmethyl ester methine),  $\sim$ 7.3 (m, 15 H, phenyl).
- (17) M. Gaudry, A. Marquet, Bull. Soc. Chim. France 4169 (1969).
- (18) The reagents were added to the preceding hydrolysis mixture.
- (19) T. Yoshida, The Royal Society Discussion Meeting "Penicillin 50 years after Fleming", London, May 1979, The Chemical Society, London; Abstr. p 10. A full account will appear soon in Philosophical Transactions of the Royal Society.

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